



Sustainable raw materials

CASE, Composites & Construction







Nordmanns commitment to sustainability comes from a sense of social and environmental responsibility in addition to economic concerns. We want to optimize the performance and use of products and supply chains in order to remain successful in the market.

As far as our product portfolio is concerned, we have already been marketing products from sustainable or renewable sources for some time now. This is also in response to a significant increase in demand for these types of raw materials.

We will continue to use our product and application knowledge to support customers in selecting raw materials and additives, provide advice on recycling and product shelf life, and do our part to promote greater sustainability as a distributor and intermediary in the industry network.

Let's work together to build a bright and sustainable future.



| Product name | Raw material type | Based on | Comparable to | % of bio-sourced Carbon (BCI) | Application/ special features | For waterborne formulations 2 | Adhesives & Sealants | Coatings | Construction | Composites | Industrial | Lubricants | Polyurethane Foam | Polyurethane Elastomers | Others |
|--------------------------------------------------|--------------------------------|-----------------------|------------------------------|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|----------------------|----------|--------------|------------|------------|------------|-------------------|-------------------------|--------|
| <i>Activator, dispergator, lubricant, filler</i> | | | | | | | | | | | | | | | |
| Stearic Acid | Stearic acid | Tallow / vegetable | | | Various applications | | | | | | • | | | | |
| <i>Auxiliary</i> | | | | | | | | | | | | | | | |
| Dapro BEZ 75 | Sulphonated castor wax | Castor wax | | Up to 70% | Prevention of settling and sagging in air-dried alkyd, alkyd-melamine, acrylic, nitrocellulose, chlorinated rubber and epoxy coatings / swelling and wetting agent for various types of organoclay | | • | • | | | • | | | | • |
| <i>Binder</i> | | | | | | | | | | | | | | | |
| AROPOL PT | Terephthalic acid | Recycled material | Orthophthalic acid | 22 % recycled material | Composites | | | | | • | | | | | |
| Biolin 100 | Water-based alkyde emulsion | Linseed oil | Polybutadien | 60% | Grout mortar / fast rain roof, low consumption | • | | | • | | | | | | |
| CO ₂ nverge® 2012-112 | Polypropylene carbonate | PPC, CO ₂ | Polyether / Polyesterpolyols | | Partial replacement of Polyether, Polesterpolyols in CASE-applications / improvement of hydrolytic, UV-stability | • | • | • | | | | | • | • | • |
| CO ₂ nverge® 2520-56 | PPC-Polyethercopolymer | PPC, CO ₂ | Polyether / Polyesterpolyols | | Partial replacement of Polyether, Polesterpolyols in CASE-applications / improvement of hydrolytic, UV-stability | • | • | • | | | | | • | • | • |
| CO ₂ nverge® 351-30 | PPC-Polyethercopolymer | PPC, CO ₂ | Polyether / Polyesterpolyols | | Partial replacement of Polyether, Polesterpolyols in CASE-applications / improvement of hydrolytic, UV-stability | • | • | • | | | | | • | • | • |
| Necowel 4300 | Water-based alkyde emulsion | Derizolenoil | Kationic stain blocker | 35% | Stain blocking / amphoteric, compatible to other binder | • | | • | | | | | | | |
| Necowel 5088/5286 | Water-based alkyde emulsion | Derizolenoil | Alkydcoatings | 35% | Industrial coatings / fast drying | • | | • | | | | | | | |
| Necowel 580/585 | Water-based alkyde emulsion | Sun flower oil | Alkydcoatings | 20% | Industrial coatings / strong adhesion, excellent wetting | • | | | | | | | | | |
| Necowel FLE 55 M | Water-based copolymer emulsion | Linseed oil/ fish oil | Hybrid-emulsions | 80% | Wood coatings, impregnations, teak Decks / colour enhancement | • | | • | | | | | | | |



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| <i>Binder / Intermediate</i> | | | | | | | | | | | | | | | |
| CAPA | Polyol | e-caprolactone, L-Lactide | Polycaprolactone Polyols | Up to 25% | Adhesives, sealants / hydrolytic and UV stability | • | • | • | | | | | • | • | |
| <i>Binder / Lubricant</i> | | | | | | | | | | | | | | | |
| EBS | Stearic acid / Ethylene Diamine | Stearic acid/EDA | | | wire drawing, bitumen, lubricants | | | | • | | • | • | | | |
| <i>Coalescent agent, Plasticizer</i> | | | | | | | | | | | | | | | |
| DAPRO Bio 400 | Levulinic ketal | Levulinic ketal | Glycol coalescence solvents | 100% | w/b adhesives and sealants, coatings / produced from biomass, reduced VOC, non-flammable, label free | • | • | • | | | • | | | | • |
| DAPRO FX 514 | Coalescent, plasticizer | Propylen-glycol monolaurat | Dibenzoates | | w/b adhesives and sealants / low VOC | • | • | • | | | | | | | |
| <i>Hotmelts</i> | | | | | | | | | | | | | | | |
| UNI-REZ™ | Polyamide resin | Tall-Oil | | up to 95% | Adhesives, sealants, others | • | • | | | | | | | | |
| <i>Hydrophobic agent</i> | | | | | | | | | | | | | | | |
| Sodium Oleate S | Sodium oleate | Oleic acid | | ca. 75% | | | | | • | | • | • | | | |
| Zinc Stearate™ | Zinc stearate | Stearic acid | | ca. 80% | | | | • | • | | • | • | | | |
| <i>Intermediate</i> | | | | | | | | | | | | | | | |
| Charmor™ Pro C40/C100 | Bio based micronised pentaerythritol | Manure | Charmor™ for intumescent coatings | 40-100% | synergistic flame retardant / intumescent | | | • | | | | | | | Plastics, Rubber |
| Curalite™ Ox Pro C20/C50 | Bio based TMPO | Manure | Curalite™ Ox for cationicuring | 20-50% | reactive diluent in cationic curing systems / cationic curing | | • | • | • | | | | | | |
| Evyron™ CT15/CT60 | Bio based CTF | Manure | CyclicTMP Formal (CTF) | 15-60% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | | | |



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| <i>Intermediate</i> | | | | | | | | | | | | | | | |
| Evyron™ DT20/DT50 | Bio based Di-TMP | Manure | Di-TMP | 20-50% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | |
| Evyron™ T20/T50 | Bio based TMP | Manure | Trimethylolpropane (TMP) | 20-50% | Building block for binder synthesis / Rreduction of carbon footprint | • | • | • | | | | • | • | • | |
| Evyron™ TD20/TD50 | Bio based polyol TD | Manure | PolyolTD | 20-50% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | • | • | • | |
| Holtac™ Pro H40/H100 | Bio based micronised pentaerythritol | Manure | Holtac™ for leadfree PVC | 40-100% | catalyst for lead free PVC | • | | | | | | | | | Plastics |
| Neeture™ N20/N40 | Bio-based Neopentylglycol | Manure | Neopentylglycol (Neo) | 20-40% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | |
| Voxtar™ D40/D100 | Bio-based Pentaerythritol | Manure | Di-Penta | 40-100% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | |
| Voxtar™ E40/E100 | Bio-based Pentaerythritol | Manure | Penta Exceteq™ | 40-100% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | |
| Voxtar™ M40/M100 | Bio-based Pentaerythritol | Manure | PentaerythritolMono (Penta) | 40-100% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | |
| Voxtar™ PX30/PX100 | Bio-based Pentaerythritol | Manure | PolyolPX | 30-100% | Building block for binder synthesis / reduction of carbon footprint | • | • | • | | | | | • | • | Casting |
| <i>Liquifier</i> | | | | | | | | | | | | | | | |
| ULTRACINE / BORRESPERSE | Lignine sulfonates | Lignin | | 70% | Dry mortars / concrete | • | | | • | | | | | | |
| <i>Nonionic surfactant</i> | | | | | | | | | | | | | | | |
| Steposol MET 10 U | N,N-Dimethyl 9 Decenamamide | | Hard cleaner / solvent replacement | 75% | Cleaner for various applications / low VOC, excellent solvency, heat and hydrolytic stability | | | | | | • | | | | |



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| <i>Pigment</i> | | | | | | | | | | | | | | | |
| COMPOSTABLE | NC based solid pigment preparations („pigment chips“) | Nitro cellulose | | | solvent-borne inks for Heatset, Coldset, Sheetfed conventional and UV-Inks | • | • | • | | | | | | | |
| <i>Polymers</i> | | | | | | | | | | | | | | | |
| CirKular+™ ReNew | Styrenic block copolymers | Styrene, butadiene | Conventional styrenic blockcopolymers | up to 70% | Adhesives, sealants, coatings, plastics, recycling, others | | • | • | | | | | | | • |
| <i>Retarding agent</i> | | | | | | | | | | | | | | | |
| Rochelle Salt | Potassium sodium tartrate | Tartaric acid | | up to 70% | | | | | • | | • | | | | |
| Tartaric Acid | Tartaric acid | Tartaric acid | | 100% | | | | | • | | • | | | | |
| <i>Rheology additive</i> | | | | | | | | | | | | | | | |
| NORSTAR | Starch ether | Potato / corn starch | | ca. 70% | Dry mortars | • | • | | • | | | | | | |
| POLYCOL | HP- Guar ether | Guar | | ca. 70% | Dry Mortars / reduction of carbon footprint | • | | | • | | | | | | |
| Thixatrol® AS 8024 | Organic thixotropes | Diamide-based | Diamide waxes | 94,7% (90,7% renewable ISO 16128) | Solvent-borne and solvent-free medium to higher polar liquid organic systems. The product is suitable as a thickener, thixotropic or anti-settling agent in paints and coatings, adhesives, sealants and putties. Low activation temp, sag control, prevent threat formation | | • | • | • | | | | | | |
| Thixatrol® AS 8053 | Organic thixotropes | Diamide-based | Diamide waxes | 78,3% (69,7% renewable ISO 16128) | Industrial coatings, adhesives, sealants / low activation temp, sag control, prevent threat formation / low activation temp, sag control, prevent threat formation | | • | • | • | | | | | | |



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| <i>Rheology additive</i> | | | | | | | | | | | | | | | |
| Thixatrol® GST | Organic thixotropes | Modified derivative of castor oil | Castor oil derivatives | 94,7% (90,7% renewable ISO 16128) | Industrial coatings, adhesives, sealants | | • | • | | | | | | | |
| Thixatrol® MAX | Organic thixotropes | Diamide-based | Diamide waxes | 86,8% (92,3% renewable ISO 16128) | Industrial coatings, adhesives, sealants | | • | • | | | | | | | |
| Thixatrol® PLUS | Organic thixotropes | Diamide-based | Diamide waxes | 57,1% (60% renewable ISO 16128) | Industrial coatings, adhesives, sealants / provides viscosity, thixotropy and sag control in high build systems | | • | • | | | | | | | |
| Thixatrol® PM 8054 | Organic thixotropes | Diamide-based | Diamide waxes | 90% (84,5% renewable ISO 16128) | Industrial coatings, adhesives, sealants / low activation temp, sag control, prevent threat formation | | • | • | | | | | | | |
| Thixatrol® PM 8056 | Organic thixotropes | Diamide-based | Diamide waxes | 81,8% (72% renewable ISO 16128) | Industrial coatings, adhesives, sealants / low activation temp, sag control, prevent threat formation | | • | • | | | | | | | |
| Thixatrol® PM 8058 | Organic thixotropes | Diamide-based | Diamide waxes | 82,5% (74,8% renewable ISO 16128) | Industrial coatings, adhesives, sealants / low activation temp, sag control, prevent threat formation | | • | • | | | | | | | |
| Thixatrol® ST | Organic thixotropes | Modified derivative of castor oil | Castor oil derivatives | 98,7% (97,7% renewable ISO 16128) | Aliphatic and aromatic solvent-borne and powder coatings | | • | • | • | | | | | | |
| Thixcin® R | Organic thixotropes | Modified derivative of castor oil | Castor oil derivatives | 100% | Industrial coatings, adhesives, sealants | | • | • | • | | | | | | |



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| <i>Solvent</i> | | | | | | | | | | | | | | | |
| ASTROBIO AP | Solvents | Bio-mass | | 45-55% | Special Cleaner for Polyester resins | | | • | | | | | | | |
| ASTROBIO BA | Solvents | Bio-mass | Butyl acetate | 55-56% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO BC | Solvents | Bio-mass | Butyl glycol | 45-55% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO CX | Solvents | Bio-mass | Cyclohexanone | 75-85% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO DS | Solvents | Bio-mass | Dibasic esters | 55-65% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO K1 | Solvents | Bio-mass, fermentation process | Acetone | 35-45% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO K2 | Solvents | Bio-mass | MEK | 45-55% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO K3 | Solvents | Bio-mass | MIBK | 60-70% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO K4 | Solvents | Bio-mass | Methyl amyl ketone | | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO NS | Solvents | Bio-mass | NMP and NEP | 50-60% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO PA | Solvents | Bio-mass | Propylen glycol methyl ether acetate | 50-60% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO SD | Solvents | Bio-mass | | 50-60% | Multipurpose strong degreaser | | | • | | | | | | | |
| ASTROBIO TF | Solvents | Bio-mass | THF | 35-45% | Replacement of petrochemical solvents | | | • | | | | | | | |
| ASTROBIO XT | Solvents | Bio-mass | Toluene, Xylene | 45-55% | Replacement of petrochemical solvents | | | • | | | | | | | |



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| <i>Solvent</i> | | | | | | | | | | | | | | | |
| Hallcomid M-8-10 / M-10 | Alkyl dimethylamides | Vegetable oils | Solvent replacement | | Various / excellent solvency properties, low vapor pressure | | | | | | | | | | |
| Steposol | Methylester | Coconut, rapeseed, soya | Solvent replacement | | Various / excellent freeze/thaw stability | | | | | | • | | | | |
| <i>Solvent, lubricant</i> | | | | | | | | | | | | | | | |
| Stepan 108 | MCT | Vegetable oils | Co-solvent | | Various | | | | | | • | • | | | |
| <i>Tackifier, Dispersions</i> | | | | | | | | | | | | | | | |
| AQUATAC™ | Tall-oil-rosin ester-dispersions | Tall-oil | | Up to 97% | Adhesives, sealants, others | • | • | | | | | | | | • |
| <i>Tackifier</i> | | | | | | | | | | | | | | | |
| REvolution™ | Tall-oil-rosin ester | Tall-oil | Hydrocarbon resins, gum rosin esters | up to 97% | Adhesives, sealants, others / light colour, oxidation stable | | • | | | | | | | | • |
| SYLVALITE™ | Tall-oil-rosin ester | Tall-oil | Hydrocarbon resins, gum rosin esters | up to 100% | Adhesives, sealants, others | | • | | | | | | | | • |
| SYLVATAC™ | Tall-oil-rosin ester | Tall-oil | Hydrocarbon resins, gum rosin esters | up to 100% | Adhesives, sealants, others | | • | | | | | | | | • |
| SYLVARES™ | Polyterpene / Terpene phenolics | Tall-oil | Hydrocarbon resins, gum rosin esters | up to 100% | Adhesives, sealants, others | | • | | | | | | | | • |
| UNI-TAC 70 | Modified tall-oil-rosin ester | Tall-oil | Hydrocarbon resins, gum rosin esters | 95% | Adhesives, sealants, others | | • | | | | | | | | • |
| <i>Thickener</i> | | | | | | | | | | | | | | | |
| Liovac 1110 | Hydrogenated castor oil | Castor oil | | | Lubricants, plastics | | | | | | | • | • | • | |



Nordmann Portfolio

Agrochemicals

Adhesives & Sealants

Ceramics

Cleaning

Coatings & Inks

Composites

Construction

Elastomers

Electronics

Fine Chemicals

Flame Retardants

Food & Feed

Foundry

Health Care

Industrial Chemicals

Monomers

Oil, Gas & Lubricants

Oleochemicals

Polyurethane

Optical

Paper

Personal Care

Plastics

Textiles & Leather

All the information and application knowledge presented here is based on practical experience and research. However, it is non-binding information. We therefore strongly recommend that you carry out your own tests before using our products. This applies in particular to our formulations, which only represent a starting point for individual developments and for which we can provide no guarantee.

The user alone is responsible for testing in the respective countries concerned and with regard to possible conflicting industrial property rights of third parties (e.g. patents). In this respect, we assume no liability for formulations or partial recipes. Our products are sold according to our General Conditions of Sale.



Advertising for dangerous substances

Dangerous substance as per Regulation (EC) No 1272/2008. This substance is classified and assigned in accordance with the requirements of the aforementioned ordinance. For further information on this substance, please refer to the safety data sheet.

Our global network

North America

USA, Florida



Europe

Austria
Bulgaria
Czech Republic
France
Germany
Hungary
Italy
Sweden
Poland
Portugal
Romania
Serbia
Slovakia
Slovenia
Spain
Switzerland
Turkey
United Kingdom

Asia

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